

CLEAN & CARE – TECHNICAL DATA SHEET (TDS)

PVC GLUE M71T/W (Transparent/White)

1. Description

The PVC Glue M71T/W is a transparent or white liquid solvent based PVC contact glue for the cold gluing of PVC to PVC. After the curing time, a strong bond is obtained. The Glue can be used for rigid or non-rigid PVC. The PVC Glue M71T/W is "non-CMR", and by consequence non-hazardous for the user when being used.

The glue can be used for small or big surfaces. The colour of the M71T/W glue is unalterable and has a high thermal stability, which makes it particularly suitable for outdoor applications.



2. Applications

This PVC contact glue can be used for any type of PVC to PVC adhesion. It is ideal within the PVC window and door market, to joint PVC profiles, PVC angles, tubes, but also to glue false bends and shutter stocks.

Additionally there is also an application within the plumbing industry to connect PVC pipes without pressure. Other applications are found within the stand building industry or other building industry where impeccable gluing of PVC to PVC is required.

3. Instructions

The surfaces to be glued should be dry and free of dust and grease. Apply the glue to one of the two surfaces and then bring them together. Press them together immediately until they stay stuck. It hardens fast to give a high strength bond. Initial adhesion is fast, but it can take up to 4 weeks to complete full curing. It is advised to apply the glue to surfaces in between 10°C and 25°C.

4. Technical characteristics

Colour: White/transparent

Odour: Typical

Packaging: Metal bottle 1000ml (karton 6 X 1000ml)

Other packaging on request

Density: +-0,916g/cm³

Viscosity: +-1.600 mPas at 20°C.
Composition: Composition of solvents

Usage: Only professional

5. Storage

The glue needs to be stored away from humidity and in between a temperature of 10°C to 25°C. The shelf life of the product is 1 year.